AVEVA

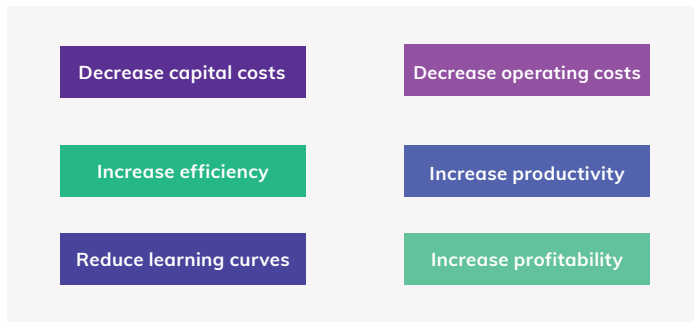# AVEVA™ PRO/II™ Simulation: comprehensive process simulation

AVEVA PRO/II Simulation optimizes plant performance by improving process design and operational analysis and performing engineering studies. Designed to perform rigorous heat and material balance calculations for a wide range of chemical processes, AVEVA PRO/II Simulation offers a wide variety of thermodynamic models to virtually every industry. AVEVA PRO/II Simulation is cost effective, thereby decreasing both capital and operating costs.

Summary

AVEVA PRO/II Simulation is a professional simulation tool that offers a comprehensive simulation solution for process design, revamp, and operational analysis. AVEVA PRO/II Simulation performs rigorous mass and energy balances for processes ranging from oil and gas separation to reactive distillation.

Business value

Decrease capital costs	Decrease operating costs
Increase efficiency	Increase productivity
Reduce learning curves	Increase profitability

AVEVA PRO/II Simulation has the power and flexibility to simulate a wide range of processes at steady state, from refining to chemicals. AVEVA PRO/II Simulation provides robust and accurate results based on industry-standard thermodynamic methods and physical property data. AVEVA PRO/II Simulation is a valuable tool allowing engineers and management to enhance the bottom line of their process or plant.

Simulation uses

- Design new processes
- Evaluate alternate plant configurations
- Modernize or revamp existing plants
- Assess and document compliance within environmental regulations
- Troubleshoot and debottleneck plant processes
- Monitor, optimize, and improve plant yields and profitability

Key features

- Comprehensive thermodynamics and physical property data
- Creation and management of custom component data
- Comprehensive rigorous unit operation modeling
- Customizable process modeling via Microsoft® Excel
- Built-in integration with Excel for custom reporting
- AVEVA™ Excel Simulation integration for simulation control and analysis from Excel
- Integration with industry-standard licensors including HTRI, OLI & Koch-Glitsch
- Integration with AVEVA™ Unified Supply Chain for assay information
- Application across multiple industries

  - Green engineering
  - Chemicals
  - Refining
  - Oil & gas processing
  - Pharmaceuticals
  - Petrochemicals

- AVEVA PRO/II Simulation is now available via the cloud in addition to the traditional on-premise access method.

  - **A secure user access control** that allows the administrator to add & delete users or edit privileges as needed
  - **On-demand access** via secure URL - no installation needed
  - **Seamless maintenance** with new versions available as soon as they are released
  - **Flexible Usage** and Pricing with SaaS business model based on minimum usage subscription and flexible, incremental usage credits
  - **Computer-Based introductory training available**

Simulation applications

AVEVA PRO/II Simulation offers a wide variety of thermodynamic methods and physical property data that are applicable to virtually every industry. Below is a limited industry grouping of applications.

Green engineering

- Integrated Gasification Combined-Cycle (IGCC)
- CO_2 recovery from fuel or flue gas
- Gasification of inedible biomass
- Biofuels production
- Solar silicon production
- Solid Fuel Characterization
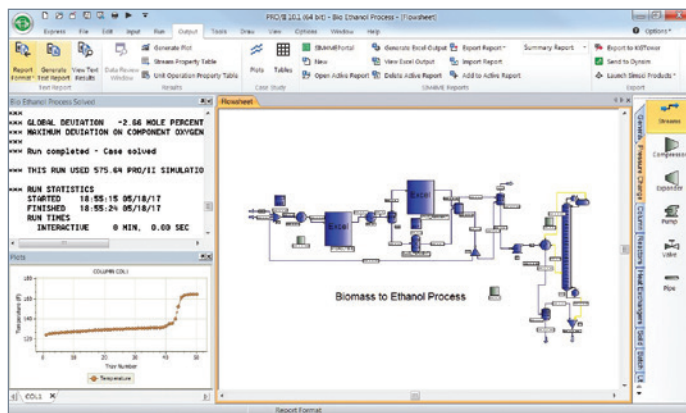

Green Engineering

Refining

- Heavy oils processing
- Crude preheating
- Atmospheric crude distillation
- Vacuum column
- FCC main fractionator
- Coker fractionator
- Gas plant
- Gasoline and naphtha stabilizer
- Shift and methanator reactors
- Sour water stripper
- Sulfuric and HF acid alkylation
- Deisobutanizer
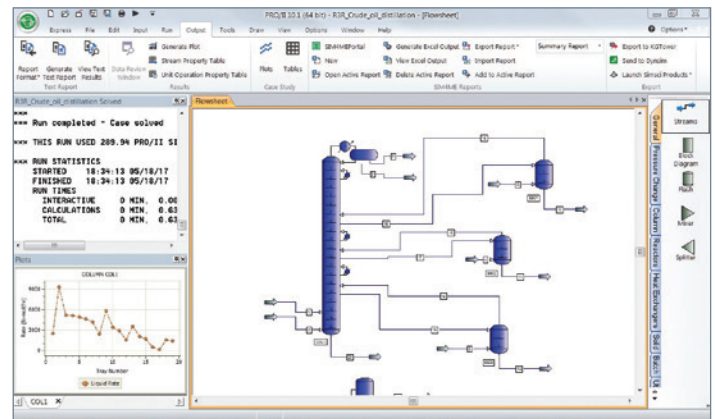
Refining

Oil & gas processing

- Amine sweetening
- Cascade refrigeration & refrigeration loops
- Compressor train
- Deethanizer and demethanizer
- Expander plant
- Gas dehydration
- Hydrate formation/inhibition
- Turbo-expander optimization
- Liquefaction of natural gas
- Oil & gas separation
- Upstream integration with PIPEPHASE Pipeline Network Design
- Tight oil and shale oil & gas processing
- Solid CO_2 prediction

Oil & Gas Processing

Petrochemicals
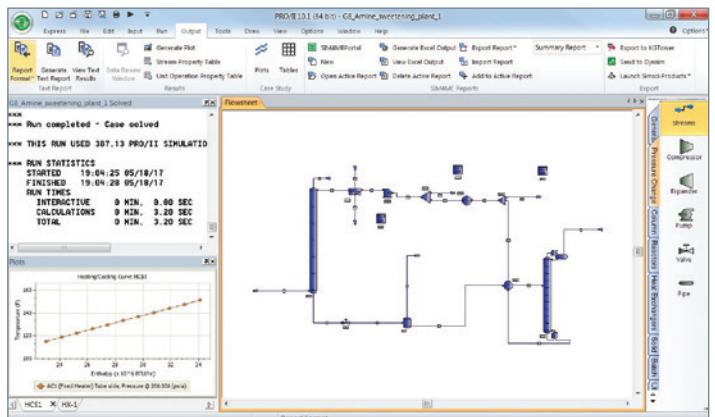
- Ethylene fractionator
- C3 splitter
- Aromatics separation
- Cyclohexane plant
- MTBE separation manufacturing
- Naphthalene recovery
- Olefin production
- Oxygenate production
- Propylene chlorination

Chemicals & life sciences

Petrochemicals

Chemicals & life sciences

- Ammonia synthesis
- Azeotropic and extractive distillation
- Biofuels
- Crystallization
- Dehydration processes
- Electrolytes
- Inorganic processes
- Liquid-liquid extraction
- Phenol distillation
- Solids handling
- Batch distillation and reactors

Component databanks

- 1,700+ pure component library
- Solids properties
- 1900+ components/species electrolyte databank
- Integration with AVEVA Unified Supply Chain provides access to libraries for crude assays
- Non-library components
- DIPPR® databank
- Pseudocomponents and assay characterization
- User libraries
- Property predictionfrom UNIFAC and PROPRED structures
- Multiple assay blends
- Thermodynamic Data Manager (TDM) for user to create, regress and manage custom data libraries
- Solid fuel characterization using ultimate and proximate analysis

Thermodynamic methods

Refining/Oil & Gas/Petrochemicals

- Soave-Redlich-Kwong (SRK)
- Peng-Robinson (PR)
- Huron-Vidal mixing rule (SRK & PR)
- Kabadi-Danner mixing rule (SRK & PR)
- Panagiotopoulos & Reid mixing rule (SRK & PR) original & modified
- SIMSCI mixing rule

  - PSRK
  - PPR78
  - PPR78 as a fill option for EOS methods above
  - Glycol

- Temperature-dependent Kijs
- Lee-Kesler
- Lee-Kesler-Plocker
- Chao-Seader
- Grayson-Streed
- Braun K10
- Ideal library methods
- BWRS
- Costald
- API density method
- Single and multi-fluid Rackett densities
- IF97 Steam Tables
- Free-water decant

Petrochemical/chemicals

- UNIFAC (VLE, LLE, & VLLE)
- UNIFAC-FV (free volume)
- UNIWAALS
- UNIQUAC
- NRTL
- Wilson

- Van Laar
- Regular solution model
- Acid dimerization
- Henry's law for non-condensibles
- Henry's law for dilute aqueous systems
- Three-phase equilibrium
- Heat of mixing
- Hayden-O'Connell
- Electrolyte models (OLI)
- Advanced Lattice Model (ALM)
- Flory-Huggins with Chi
- SAFT EOS
- PHSC EOS

Unit operations

General flowsheet models

- Flash, valve, compressor, expander, pump, pipe, AMSIM module, membrane separator
- Simple integration of custom units using the Excel unit operation

Heat exchanger models

- Shell and tube exchanger, simplified exchanger, LNG exchanger, fired heater, air cooled exchanger, heating/cooling curves
- HTRI integration, zone analysis

Flowsheet control

- Feed-forward control, feedback controller, multivariable controller, Risk-based Maintenance
- Parameter cross-referencing, auto-sequencing

Distillation models

- Multiple advanced solution algorithms
- Multiple initial estimate generators
- Two/Three phase distillation
- Electrolytic distillation
- Reactive and batch distillation
- Liquid-liquid extraction
- Column and tray sizing or rating
- Thermosiphon reboiler
- RATEFRAC & BATCHFRAC

Solids modeling

- Solid Fuel gasification
- Countercurrent decanter, centrifuge, rotary drum filter, dryer, solid separator, cyclone

Reactor models

- Conversion & equilibrium reactors, plug flow reactor, continuous stirred tank reactor, shift & methanation reactors, boiling pot reactor, batch reactor
- Inline FORTRAN reaction kinetics, Gibbs free energy minimization

Add-on modules

There are several add-on modules, interfaces to third-party software and separate software such as the AVEVA Excel Simulation that are integrated with AVEVA PRO/II Simulation as licensable add-ons. These add-on modules extend the functionality of AVEVA PRO/II Simulation in various ways from Excel integration to electrolytic modeling to rate-based distillation.
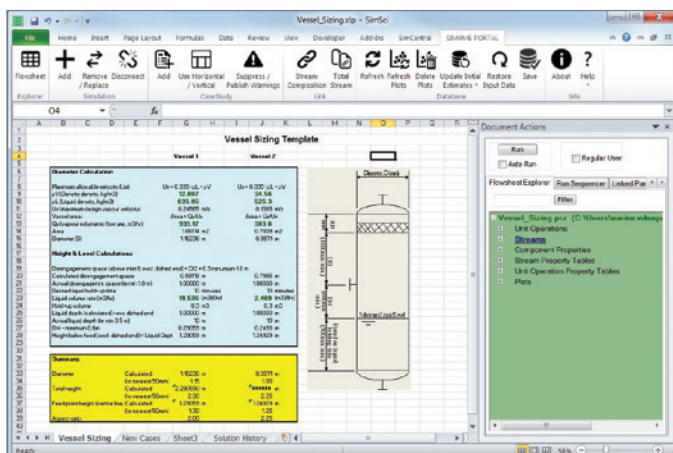

AVEVA Excel Simulation

The AVEVA Excel Simulation portal facilitates a simple, bidirectional transfer of variables between various AVEVA simulation software, including AVEVA PRO/II Simulation, and Microsoft Excel. The portal allows a novice to use the simulation program through Excel.

Limited Databank Electrolyte Module

The electrolyte module extends the capabilities of AVEVA PRO/II Simulation to electrolyte modeling with rigorous thermodynamics originating from the limited Aqueous Databank from OLI Systems Inc. This Limited Databank, embedded in PRO/II, includes the ability to design and analyze electrolytic systems and build customized electrolyte models.
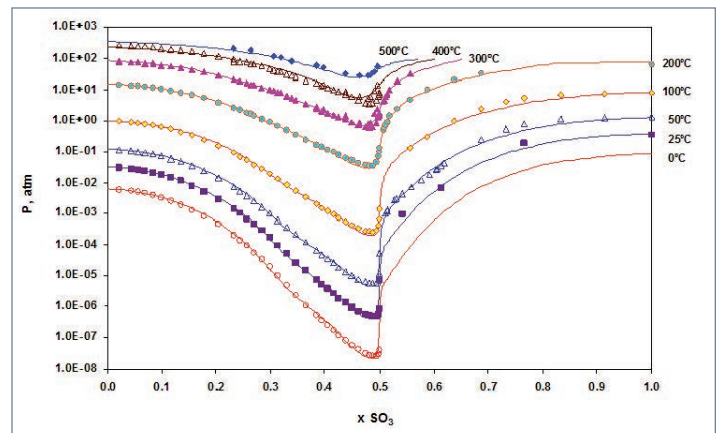
Interface with Mixed Solvent Electrolytes (MSE)

MSE is the latest full database of electrolytic components offering from OLI Systems Inc that provides species information and thermodynamic algorithms for electrolytic systems without a concentration limit by utilizing an activity coefficient model. MSE is ideal for systems where the components have a high miscibility with water.
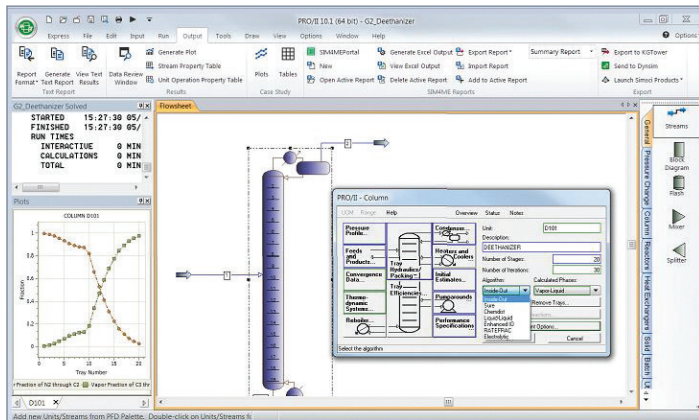
This interface allows AVEVA PRO/II Simulation model interaction with the MSE full databank, giving extended capabilities in modeling electrolytic processes.

AMSIM

Schlumberger's AMSIM® is fully integrated into AVEVA PRO/II Simulation allowing accurate simulation for the removal of H_2S, CO_2 and mercaptans from natural gas and liquefied petroleum gas (LPG) streams using chemicals (amines) and physical solvents.

RATEFRAC

RATEFRAC™ is a product of Koch-Glitsch and licensed exclusively within AVEVA PRO/II Simulation. RATEFRAC is a rigorous rate-based distillation model for applications where equilibrium initiative are limited by heat and mass transfer rates. RATEFRAC allows for the simulation of all types of multistage vapor-liquid columns such as absorption, stripping, and conventional azeotropic and extractive distillation.

The unique features of this toolset have made it the assay management tool of choice across the petroleum industry. AVEVA Unified Supply Chain helps organizations manage their data, make purchasing and blending decisions, and feed refinery plans. Integration with AVEVA PRO/II Simulation extends the benefits to process design and operational support by providing accurate feedstock information to the simulations, which greatly increases the accuracy of the models.
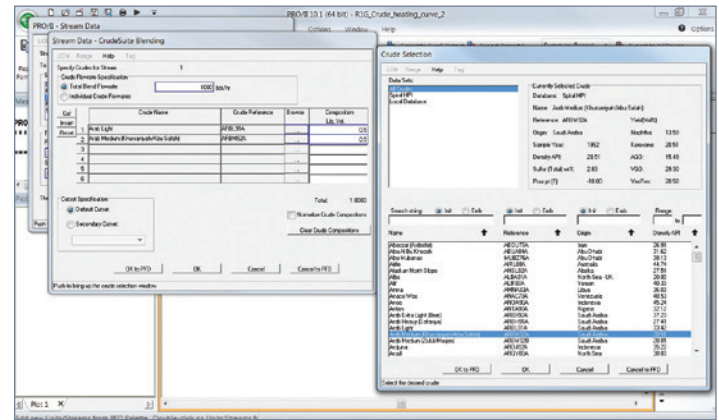

BATCHFRAC

BATCHFRAC™ is a product of Koch-Glitsch and licensed exclusively within AVEVA PRO/II Simulation. BATCHFRAC is a rigorous distillation algorithm capable of modeling unsteady-state batch distillation processes. The BATCHFRAC module allows for simulation of reactive distillation and supports two liquid phases making it well-suited for applications within the chemicals industry.

AVEVA Unified Supply Chain

AVEVA Unified Supply Chain (formerly Spiral) is an industry-leading, enterprise toolset for crude oil knowledge management. It is also a key component of AVEVA's enterprise-level supply chain solution, working in conjunction with the AVEVA Unified Supply Chain toolset to support work processes across assay management, planning, scheduling, and supply and distribution.

HTRI

Heat Transfer Research, Inc. (HTRI®) delivers world class process heat transfer and heat exchanger technology within AVEVA PRO/II Simulation. HTRI products are widely recognized as the industry standard for the rigorous design, rating, and simulation of heat transfer equipment, including shell & tube heat exchangers and air coolers. This technology is accessible via the Rigorous Heat Exchanger unit operation of PRO/II Process Engineering.
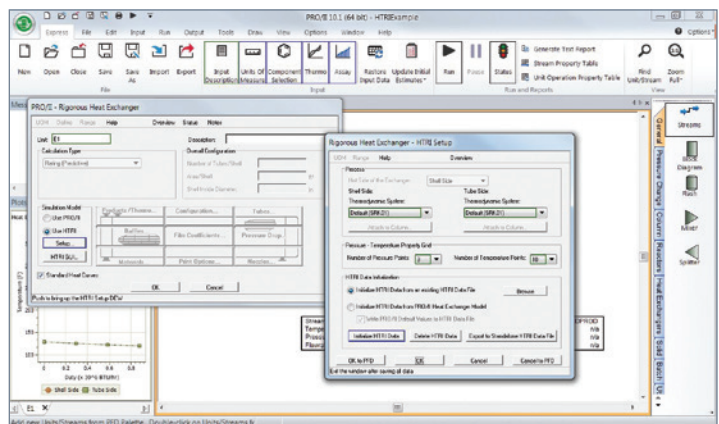
Cost estimation

An accurate cost estimate is the foundation for success. The capability to compare and analyze costs of a process design is imperative to delivering a project within time and within budget. The partnership of AVEVA and Cost Engineering accelerates the design process by using comprehensive, accurate cost estimates to evaluate alternatives along the lifecycle of a project. From an early phase conceptual estimate to a definitive detail estimate, you can ensure the best possible quality and accuracy thus minimizing risk.

Integrated with AVEVA Unified Engineering

Unified Engineering enables multi-discipline collaboration of conceptual, FEED and detailed design with seamless information flow from one single data hub.

- Validate design interactively
- Applications communicate directly
- Enter data once, reuse multiple times

For more information about AVEVA PRO/II Simulation, please visit:
sw.aveva.com/engineer-procure-construct/process-engineering-and-simulation/pro-ii-process-engineering

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